

WHY BUY A DAWES MOUNTAIN BIKE?

Good question. Let's face it there are plenty of reasons to buy a Dawes Mountain Bike. They're tough. They look great. They're exciting to ride. The prices are reasonable. The reasons are endless.

But those same reasons could be levelled at more or less any mountain bike.

So what exactly is it that makes a Dawes Mountain Bike so special?

LET'S START WITH THE FRAME, or to be more precise, frame design.

We've been designing and building bikes for sixty years or so, and not surprisingly understand a thing or two about frame materials, stresses and how best to position the rider to make the most of their performance.

This vast experience can be clearly seen in the geometry and design for our whole range of 1992 Mountain bikes.

As you can see here, <u>the long top tube</u> (A) slopes to allow better balance and give plenty of crotch clearance. And the <u>seat lug</u> (B) is reversed to keep it clear of mud and grime.

Front end handling is precise and controlled thanks to the careful combination of the <u>head angle</u> (C) and <u>rake of the unicrown forks</u> (D). Together they create the ideal "trail dimension" for really serious off-road use.

Rear end flex is minimised and braking improved by the use of <u>oversize seat stays</u> (E). And <u>short chainstays</u> (F) ensure excellent traction, especially when out of the saddle, on those really tough climbs.

The rear wheel is held in <u>vertical dropouts</u> (G). This allows perfect wheel alignment, whatever the conditions, and makes wheel changing less of a drag. You'll also notice that the <u>bottom bracket height</u> (H) has been raised for greater ground clearance.

At this point, a special mention must be given to OUR MAGNUM SERIES OF COMPETITION MOUNTAIN BIKES.

A series that, with its unrivalled strength and rigidity, can be relied on to perform beyond the call of duty. They have deliberately been designed with <u>oversize frame tubes</u> (I) and an <u>oversize headset</u> (J) because we know this is a set up that minimises the risk of damage particularly on those breakneck descents.

And <u>suspension forks</u> (K) from Rock Shox or Reynolds are now available across the Magnum range.

So that's the design,

WHAT ABOUT THE MATERIALS?

We only use tubing specifically designed for cycling use. As opposed to inferior, cheap or trendy materials that either weigh a ton or are likely to fatigue then fall apart when you put them to the ultimate test.

The beauty of <u>alloy steel tubing</u> (L) over hi-tensile steel, apart from its inherent strength, is that it weighs less and offers better vertical damping. In other words, acts as a highly effective shock absorber.

The alloy steel tubing we actually use is made by Reynolds* (M) and is incredibly light and strong.

Weight saving and increased strength is achieved by cold drawing and <u>butting</u> (N). This process thickens the tube ends where extra strength is needed for brazing, whilst thinning the centre of the tube for lightness.

Having decided on the geometry and selected the

THE NEXT TASK IS CONSTRUCTION.

Our frames are <u>lugged</u> (0) and <u>hand brazed</u> (P).* So what? So they're extremely reliable. Where it's needed most, lugs provide more strength than direct tube to tube joints. Brazing them forms a less brittle joint than more common tig welding because the process not only requires lower working temperatures but also allows heat to be more evenly distributed.

In short we produce frames that will never let you down, wherever you end up

The other important point about our brazing is

that the entire process is done by hand.

But not just any hand. A team of experienced craftsmen who take pride in their work and know exactly what they're doing.

For example, they'd never weld on vital fittings such as top tube cable guides (Q) instead they use low temperature silver solder, knowing it won't weaken or distort the frame.

If you haven't already guessed it, they know an awful lot. That's why they're regarded as true craftsmen. And why we guarantee our frames for life.***

Once we've built a frame,

WE NEED TO PAINT IT. The secret of our success here is also to do the job by hand.

All joints are <u>linished</u> (R). Then the frame is <u>pretreated</u> (S) to clean and protect it from rust. A tough scratch-proof (T) <u>powder primer</u> is then applied. Finally a deep <u>metallic paint</u> (U) is hand sprayed and finished off with <u>polyester lacquer</u> (V).

So now, the frame is not only tough, it looks good as well.

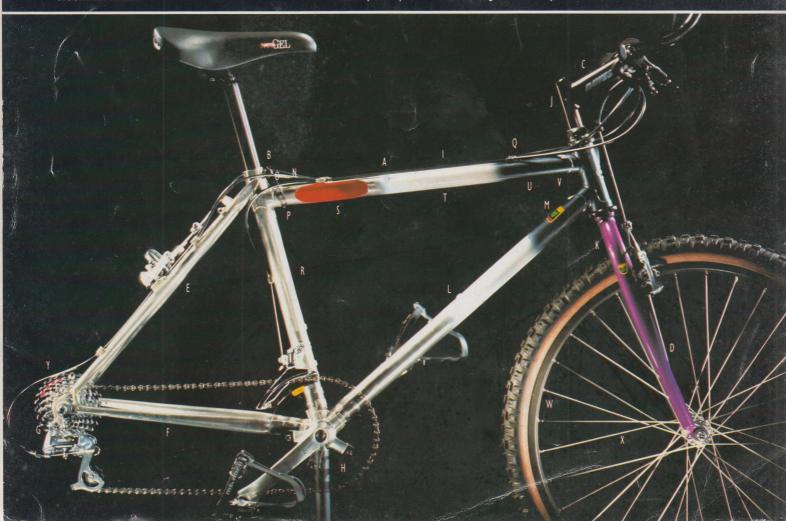
THE WHEELS come next. And yes, they're checked and trued by hand too.

We use <u>alloy rims</u> (W) because they're lighter than steel and provide better shock absorbency and braking performance. And <u>stainless steel or rustless spokes</u> (X) for strength and long life.

Last and by no means least are

THE COMPONENTS that get the whole bike moving. Our close links with the world's premier component manufacturers, ensure we adopt the very latest developments and can provide indexed gears (Y) on every model for fast, accurate changing no matter how tough the conditions.

At this point we could rattle on for another twenty pages or more, detailing what we use and why. Whatever we fit, you can be assured it's the best, with the final



As you can see, there are plenty of reasons to

already thought of. And many more you've never even considered.

What's most important is they all add up to

one helluva mountain bike. A Dawes Mountain Bike.



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Obviously it all depends on who you are really. If you're the sort of person who wants to spend the entire weekend conquering the Peak District, single-handed without a break, then a Dawes Mountain Bike is probably more your style.

If, however, you want a bike that looks smart and is tremendous fun to ride, whether you're on a canal path or on the city streets, then a Dawes Street Bike is definitely for you.

In the past, road bikes were often seen as "sensible" even boring. These days, with the advent of the Dawes Street Bike, it's a totally different story. Because our Street Bikes combine the latest and best in Dawes Mountain and Touring Bike technology, to produce a new style of bike. Lightweight, responsive, immensely practical

As with all Dawes bikes,

OUR STREET BIKES ARE SUPERBLY PUT TOGETHER. Hardly surprising since we've been in the business for sixty years or so .

The actual frame design we use is a result of all the experience we've gained over the years. Each dimension calculated to provide you, the rider, with as much comfort as possible.

Who needs an uncomfortable stretch to reach the handlebars? And who needs the backache that follows?

We've designed a riding position that keeps you (and your back) more upright with a raised handlebar stem (1) for maximum comfort and all round visibility. For added strength, for off-road use, we've selected unicrown forks (2)°

THE FRAME MATERIAL we use is also very important. Not surprisingly it's the best. And it's manufactured less than a mile away by Reynolds (3)°, the world's premier cycle tubing supplier. The reasons we choose it are simple, not only is it extremely light (4), but its molecular make-up also allows it to act as a more efficient shock absorber than ordinary hi-tensile steel. And, of course, it's much stronger.

And you've probably already guessed what that means for you. An easy and comfortable ride, every time you're out, even over the lumpiest tracks or bumpiest potholes.

SO HOW IS ALL THIS TUBING PUT TOGETHER? Dawes frames are lugged (5) and hand brazed (6)*. So what? Well, quite simply lugs provide more strength than direct tube to tube joints. And brazing forms a less brittle joint than the tig welding many of our competitors seem satisfied with.

Perhaps most importantly, all our work is done by hand. The hands of experienced Dawes craftsmen who know exactly what they're doing. And give us the confidence to guarantee all our frames for life.**

PAINTING OUR FRAMES is also done by hand. First the frame is pre-treated (7) to clean it and protect it from rust. Then a primer (8) is applied. Lastly a deep attractive metallic paint (9) is hand-sprayed and finished off with polyester lacquer (10).

By now we've produced a great looking frame.

WHEELS come next. These are large in diameter and thankfully require less effort to turn when compared to smaller mountain bike wheels with fatter tyres. However, like mountain bike wheels, stainless steel or rustless spokes (II) are used for strength and long life. The rims are aluminium (12) for a more comfortable ride and more confident braking. The knobbly tyres (13) also help soak up the bumps and provide excellent traction when you venture off-road.

Finally, COMPONENTS such as brakes, gears and saddle, etc., are added to complete the bike.

Again the comfort of you, the rider, is our principle concern. All our gears are indexed (14), which means they can as easily and quickly be shifted up or down, on country paths as on city streets.

You'll find the more expensive the bike, the more sophisticated the components. We use top names, like Shimano and Alesa. But rest assured we always give you the very best for your money.

If you want a reliable and stylish bike to cruise round town or take on an exciting ride in the country then there's only one bike that would really suit you. And that's a Dawes Street Bike.





■ MEAN STREET

Mean Street is designed for those who truly appreciate premium quality in a bike.

Substantially upgraded for '92, and featuring Shimano's new XT Rapid Fire Plus shifting system, our flagship street model is handbuilt specifically to deliver uncompromising comfort, control and performance. Now available in a choice of four frame sizes.

Reynolds 531 Super

Deore DX 21-speed groupset & SLR Plus cantis.

DX g/release hubs.
Alesa 917 box-section
anodised 700C rims.
DT Champion s/steel
spokes. Continental City
Grip tyres.

DX pedals w/clips & Straps.

DX cartridge B/B.











STREETSTYLE

Also upgraded for '92, Street Style is a fine choice for anyone looking for a stylish, high performance package sub £500 - as a glance at the key points will confirm.

frame tubes. Cr-Mo Unicrown Aero

DX STI shifters & Servo Wave brake levers.

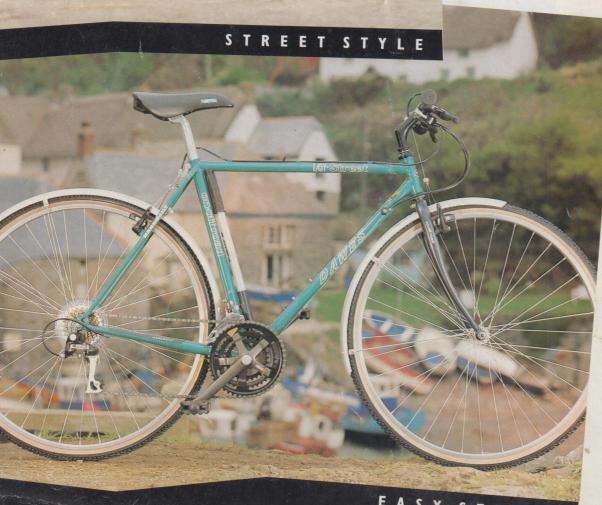












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Like its 6 for those whose o uncomplicated, but superior ride comfort

Reynolds 500 Cr-Mc





STREE

Dawes have quality bikes - at a price

In the case of remarkably low, especial boasts componentry fr Weinmann and Alesa lugged frame. A bike of g





















Reynolds Reactive 531 suspension



One look at the key point confirm One Track as an exceptional bik host of special features and benefits as complete this striking package.

Reynolds 500 Cr-Mo frame tubes. Oversize seat stays. Vertical dropouts. Unicrown forks.









SIZES

Sizes from 16" to 23.5", see 'Bike Specifications and Retail Price List' leaflet or ask your Dawes Dealer for details.

ALSO AVAILABLE

Also available Racing Bikes catalogue and Touring & Tandems catalogue.













